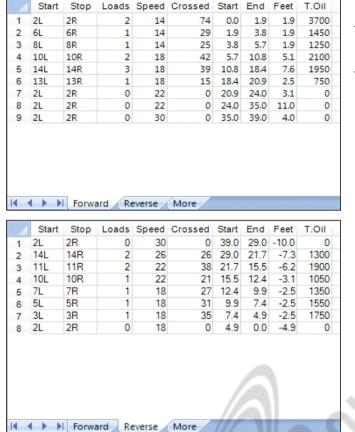
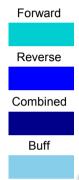
BK 300 - LIGA 1 (2013-2014)

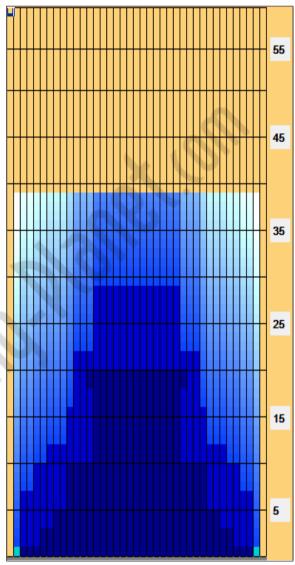


Oil Pattern Distance: 39 Feet **Reverse Brush Drop:** 39 Feet Oil Per Board: 50 uL Forward Oil Total: 11.2 mL **Reverse Oil Total:** 8.9 mL **Volume Oil Total:** 20.1 mL Forward Boards Crossed: 224 Boards 178 Boards 402 Boards **Reverse Boards Crossed: Total Boards Crossed:**

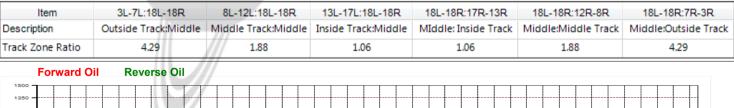


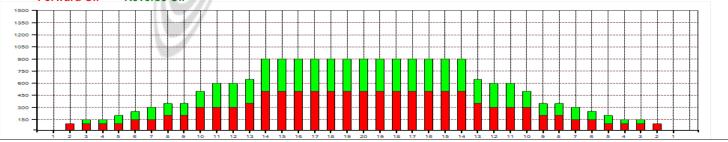
Conditioner:
Type In or Select
One
TransferType:
Type In or Select
One





This Pattern Up Loaded From Slot # 2 In Lane Machine On 12.3.2013 8:17





Reverse Oil Total:

Forward

BK 300 - LIGA 1 (2013-2014)



8.9 mL

178 Boards

Volume Oil Total: 20.1 mL Oil Per Board: 50 uL Oil Pattern Distance:39 Feet Total Boards Crossed: 402 Boards

Forward Oil Total: 11.2 mL 224 Boards Forward Boards Crossed:

	Start	Stop	Loads	Speed	Crossed	Start	End	Feet	T.Oil
1	2L	2R	2	14	74	0.0	1.9	1.9	3700
2	6L	6R	1	14	29	1.9	3.8	1.9	1450
3	8L	8R	1	14	25	3.8	5.7	1.9	1250
4	10L	10R	2	18	42	5.7	10.8	5.1	2100
5	14L	14R	3	18	39	10.8	18.4	7.6	1950
6	13L	13R	1	18	15	18.4	20.9	2.5	750
7	2L	2R	0	22	0	20.9	24.0	3.1	0
8	2L	2R	0	22	0	24.0	35.0	11.0	0
9	2L	2R	0	30	0	35.0	39.0	4.0	0

2 6L 6R 1 14 29 1.9 3.8 1.9 3 8L 8R 1 14 25 3.8 5.7 1.9 4 10L 10R 2 18 42 5.7 10.8 5.1 5 14L 14R 3 18 39 10.8 18.4 7.6 6 13L 13R 1 18 15 18.4 20.9 2.5	1450 1250 2100 1950
4 10L 10R 2 18 42 5.7 10.8 5.1 5 14L 14R 3 18 39 10.8 18.4 7.6	2100
5 14L 14R 3 18 39 10.8 18.4 7.6	
	1950
6 131 139 1 18 15 184 209 25	2000
0 152 151 1 10 15 164 265 25	750
7 2L 2R 0 22 0 20.9 24.0 3.1	0
8 2L 2R 0 22 0 24.0 35.0 11.0	0
9 2L 2R 0 30 0 35.0 39.0 4.0	0

3 11L 11R 2 22 3	od Start 0 39.0 26 29.0 38 21.7			T.Oil
2 14L 14R 2 26 2 3 11L 11R 2 22 3	26 29.0			
3 11L 11R 2 22 3		21.7	-73	
	20 21 7		-1.5	1300
4 10L 10R 1 22 2	30 21.7	15.5	-6.2	1900
	21 15.5	12.4	-3.1	1050
5 7L 7R 1 18 2	27 12.4	9.9	-2.5	1350
6 5L 5R 1 18 3	31 9.9	7.4	-2.5	1550
7 3L 3R 1 18 3	35 7.4	4.9	-2.5	1750
8 2L 2R 0 18	0 4.9	0.0	-4.9	(

