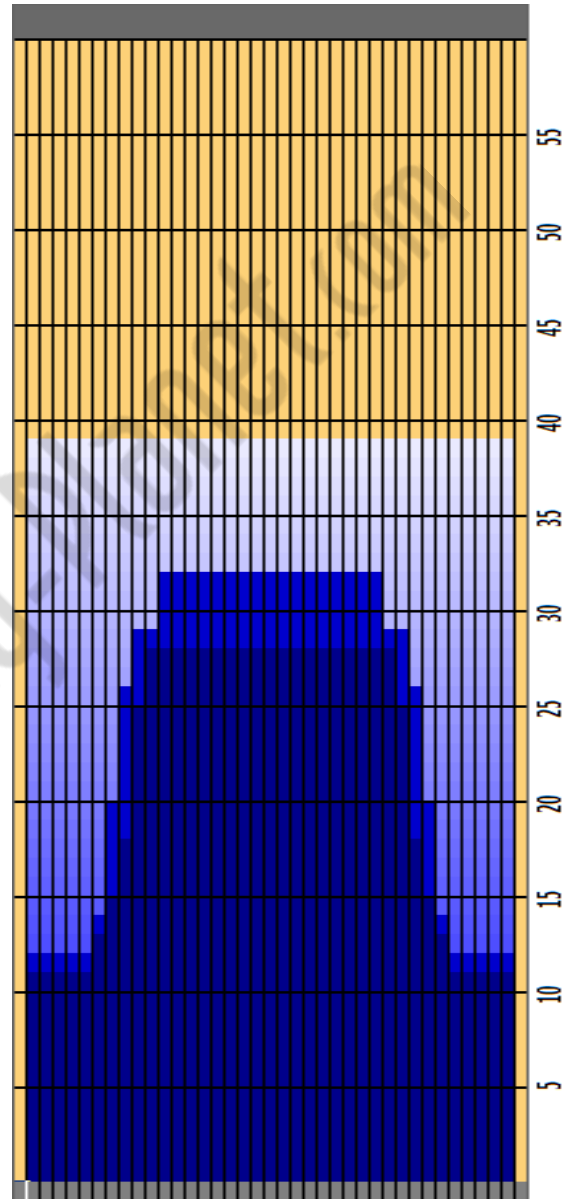


Oil Pattern Distance	39	Reverse Brush Drop	35	Oil Per Board	Multi ul
Forward Oil Total	14.925 mL	Reverse Oil Total	9.82 mL	Volume Oil Total	24.745 mL
Tank Configuration	ALT	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	MICS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	7	35	14	3	259	0.0	11.9	11.9	9065
2	7L	7R	1	40	14	3	27	11.9	13.8	1.9	1080
3	8L	8R	1	40	14	3	25	13.8	15.7	1.9	1000
4	9L	9R	1	45	22	3	23	15.7	18.8	3.1	1035
5	10L	10R	2	45	22	3	42	18.8	25.0	6.2	1890
6	11L	11R	1	45	22	3	19	25.0	28.1	3.1	855
7	2L	2R	0	45	22	3	0	28.1	34.0	5.9	0
8	2L	2R	0	45	30	1	0	34.0	39.0	5.0	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	45	30	2	0	39.0	32.0	-7.0	0
2	12L	12R	1	45	22	3	17	32.0	28.9	-3.1	765
3	10L	10R	1	45	22	3	21	28.9	25.8	-3.1	945
4	9L	9R	2	45	22	3	46	25.8	19.6	-6.2	2070
5	8L	8R	2	40	18	3	50	19.6	14.5	-5.1	2000
6	7L	7R	1	40	18	4	27	14.5	12.0	-2.5	1080
7	2L	2R	2	40	14	4	74	12.0	8.1	-3.9	2960
8	2L	2R	0	40	14	4	0	8.1	0.0	-8.1	0



Cleaner Ratio Main Mix 5:1  
 Cleaner Ratio Back End Mix 5:1  
 Cleaner Ratio Back End Distance 59  
 Buffer RPM Speeds: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 60

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle:Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.6	1.19	1	1	1.19	2.6

