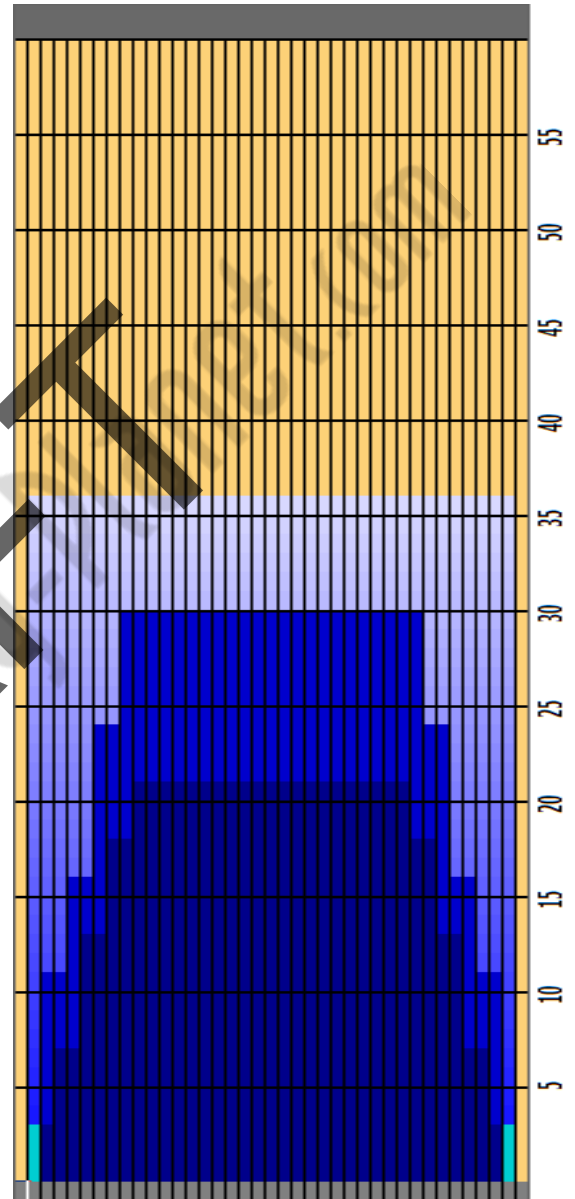


Oil Pattern Distance	36	Reverse Brush Drop	30	Oil Per Board	Multi ul
Forward Oil Total	14.19 mL	Reverse Oil Total	11.655 mL	Volume Oil Total	25.845 mL
Tank Configuration	ALT	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	MICS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	40	14	3	111	0.0	3.9	3.9	4440
2	4L	4R	2	40	14	3	66	3.9	7.8	3.9	2640
3	6L	6R	3	45	14	3	87	7.8	13.7	5.9	3915
4	8L	8R	2	45	18	3	50	13.7	18.8	5.1	2250
5	10L	10R	1	45	22	3	21	18.8	21.9	3.1	945
6	2L	2R	0	45	22	3	0	21.9	30.0	8.1	0
7	2L	2R	0	45	30	3	0	30.0	36.0	6.0	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	45	26	2	0	36.0	30.0	-6.0	0
2	9L	9R	2	45	22	3	46	30.0	23.8	-6.2	2070
3	7L	7R	3	45	18	3	81	23.8	16.2	-7.6	3645
4	5L	5R	2	45	18	4	62	16.2	11.1	-5.1	2790
5	3L	3R	2	45	14	4	70	11.1	7.2	-3.9	3150
6	2L	2R	0	45	14	4	0	7.2	0.0	-7.2	0



Cleaner Ratio Main Mix 5:1
 Cleaner Ratio Back End Mix 5:1
 Cleaner Ratio Back End Distance 59
 Cleaner: Defense C
 Buffer 2=200 RPM | Buffer 3=500 RPM | Buffer 4=720 RPM

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle:Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.14	1.04	1	1	1.04	2.14

